OWNER'S MANUAL

LOAD LIMITER for ER2 and NER2 SERIES ELECTRIC CHAIN HOIST

1/8 Ton through 5 Ton Capacity

This equipment should not be installed, operated or maintained by any person who has not read and understood all the contents of this manual. Failure to read and comply with the contents of this manual can result in serious bodily injury or death, and/or property damage.



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1.0 Important Information and Warnings

1.1 Terms and Summary

1.1.1 Definition of Terms

This manual provides important information for personnel involved with the installation, operation and maintenance of this product. Although you may be familiar with this or similar equipment, it is strongly recommended that you read this manual before installing, operating or maintaining the product.

Danger, Warning, Caution and Notice

Throughout this manual there are steps and procedures that can present hazardous situations. The following signal words are used to identify the degree or level of hazard seriousness.

DANGER Danger indicates an imminently hazardous situation which, if not avoided, *will* result in *death or serious injury*, and property damage.

EXWARNING Warning indicates an imminently hazardous situation which, if not avoided, **could** result in **death or serious injury**, and property damage.

CAUTION Caution indicates a potentially hazardous situation which, if not avoided, **may** result **minor or moderate injury** or property damage.

NOTICE Notice is used to notify people of installation, operation, or maintenance information which is important but not directly hazard-related.

1.1.2 Warnings

AWARNING

The equipment covered by this manual is a Load Limiter for use with Harrington's ER2/NER2 electric chain hoists. It is the responsibility of the owner/user to ensure that the Load Limiter is used in accordance with this manual, and the Owner's Manual for the ER2/NER2 and any other appropriate manuals.

À DANGER

HAZARDOUS VOLTAGES ARE PRESENT IN THE CONTROL BOX, OTHER ELECTRICAL COMPONENTS, AND CONNECTIONS BETWEEN THESE COMPONENTS.

Before performing ANY mechanical or electrical maintenance on the equipment, de-energize (disconnect) the main switch supplying power to the equipment; and lock and tag the main switch in the de-energized position. Refer to ANSI Z244.1, "Personnel Protection – Lockout/Tagout of Energy Sources".

Only trained and competent personnel should inspect and repair this equipment.

1.2 Product Overview

The product covered by this manual is Harrington's Load Limiter (LL) for use with Harrington's ER2/NER2 Series of electric chain hoists. The LL is an optional accessory that employs a load sensing device and electric switch. Actuation causes the hoist's lifting circuit to be disabled, while still allowing the hoist to be used in the lower mode. The purpose of the LL is to protect the hoist from damage associated with lifting loads that exceed the hoist's capacity.

EXARNING The Load Limiter does not prevent loads greater than the hoist's rated capacity from being applied to the hoist. The Load Limiter functions only to prevent lifting a load that exceeds the hoist's rated capacity. It does not indicate or prevent the <u>application</u> of such loads. The Operator of the hoist must ensure that the load applied does not and will not exceed the hoist's rated capacity. The principle is illustrated by the following:

A one ton hoist equipped with a Load Limiter is used to lift an empty container weighing 500 lbs. While suspended from the hoist, the container is filled full. After filling is completed, the container weighs 2,500 lbs., which exceeds the 2000-lb. rating of the hoist. The load limiter will not indicate or prevent this condition. It will only prevent lifting the filled container higher.

2.0 Technical Information

2.1 Product Identification

Table 2-1 LL	Identification
Hoist Capacity Code*	Load Limiter Type
001H	01H
003S	03S
003H	03H
005L	05S
005S	055
010L	10S
010S	103
015S	15M
020L	20S
020S	205
025S	25M
030C	30S
050L	50R

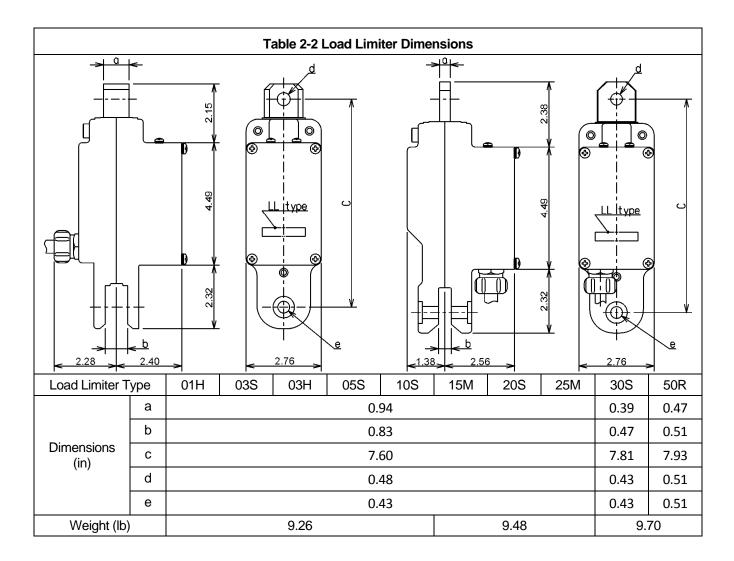
*Refer to ER2, NER2 Owner's Manual.

2.2 Specifications

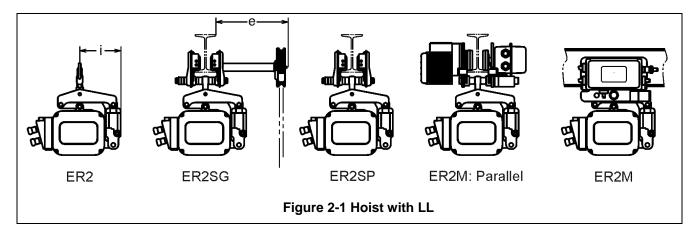
Adjustable Range:90% to 135% of hoist's rated capacityAccuracy:+/- 8% of settingFactory Set:115% of hoist's rated capacityEnclosure Rating:IP55

2.3 Dimensions

2.3.1 Load Limiter







		Та	able 2-3	B Comp	arison t	o Standa	rd Mod	el (With	hout Lo	ad Lin	niter)		
		Additional Weight* (lb)						Additi	onal Hea (in)		Additional	Additional	
Hoist Cap	Capacity (Tons)	ER2	ER2G	ER2P	ER2M Parallel Susp.	ER2M Standard Susp.	ER2	ER2G	ER2P	ER2M Parallel Susp.	ER2M Standard Susp.	i (in)	e (in)
001H	1/8											+3.98	
003S	1/4				+4.32	2 +2.05			+0.68	+3.90			
003H	1/4	+21.5										+3.48	
005L	1/2					+21.5 +22			+22.5	+4.33			
005S	1/2						+4.33	+0.90					
010L	- 1					+4.13	+0.59 +3.03						
010S	'						14.10		12.17	+0.05		10.00	
015S	1 1/2				+6.50								
020L	2				+35.2		+3.15			+3.15	+3.05	+9.63	
020S	Z				+7.09								
025S	2 1/2		+2	29.5		+34.6	+4.13	+0.79 +1.38			+1.38	+2.85	+9.67
030C	3			+9.8								+0.36	
050L	5			+9.0	נ				-			+0.26	-

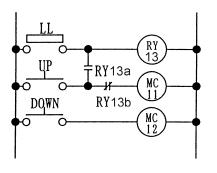
* Additional weight is an approximate measurement.

2.4 Principle of Operation

Refer to Section 5.0 Parts List for diagram and parts names.

When a load is applied between the Plunger and the Casing, the Plunger acts to compress the Belleville Spring. As the spring compresses, the Adjuster mounted on the Plunger Arm moves toward the Switch. If the load is great enough, the spring will compress enough for the Adjuster to actuate the Switch. When the Switch is actuated, it breaks the hoist's lifting contactor control circuit.

2.5 Electrical Circuit



LL --- Load Limiter Switch RY13 --- Self-hold relay MC11 --- Lifting contactor coil MC12 --- Lowering contactor coil

Note: MC contactors are mechanically interlocked.

Figure 2-2 LL Electrical Circuit

When the load applied to the hoist exceeds the setting of the LL, the LL's Switch will actuate. When the LL Switch actuates, its contacts close. This energizes RY13. When RY13 energizes, contact RY13a closes latching RY13, and RY13b opens disabling MC11. This interrupts the control circuit for the lifting contactor coil MC11, which prevents any further lifting. The lowering contactor coil is unaffected by this, and lowering the load is still possible.

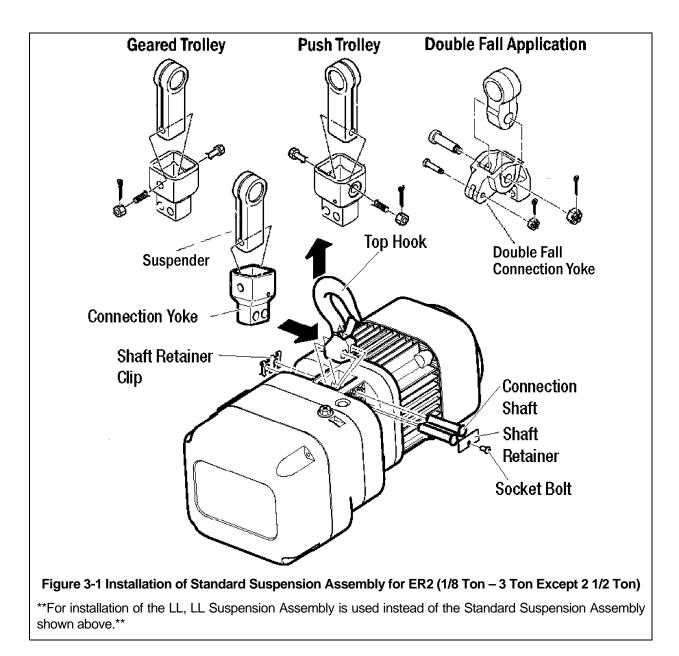
3.0 Installation

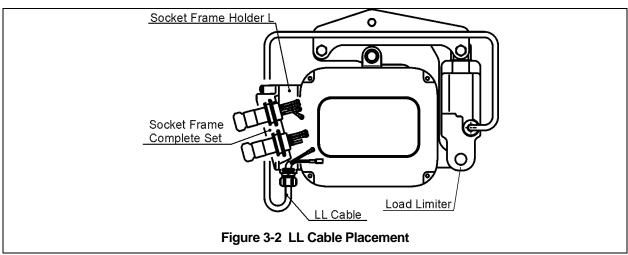
3.1 Load Limiter and Suspension Plate

3.1.1 **1/8 to 2 1/2 Ton* ER2/NER2** – For installation of the LL, LL Suspension Assembly is used instead of the Standard Suspension Assembly. Install the LL Assembly as follows:

For 025S, follow the instruction in section 3.1.2 when removing the top hook (refer to Figure 3-3). After the removal of the top hook, follow the instruction below (beginning with step 5).

- 1) Refer to Fig. 3-1**.
- 2) Remove the Shaft Retainer Clip from the two Connection Shafts.
- 3) Remove the Socket Bolt from the Shaft Retainer.
- 4) Remove the two Connection Shafts.
- 5) Remove the Top Hook and replace it with the LL Suspension Assembly.
- 6) Re-insert the two Connection Shafts, so that both pass through the main body and the shaft holes of the LL Suspension Assembly.
- 7) Re-install the Shaft Retainer, Socket Bolt, and Shaft Retainer Clip.
- 8) Attach the LL to the LL Suspension Assembly with the Yoke Bolt, Slotted Nut, Split Pin, Chain Pin, Plain Washer, Slotted Nut, and Split Pin. .
- 9) For hook mounted hoists install the Top Hook onto the Suspension Plates. For Connection Yoke/Suspender mounted hoists, install the suspender onto the Suspension Plates. Note the Connection Yoke is no longer required.
- **10)** Pass the LL Cable over the hoist body on the control cover side of the suspension plate as shown in Figure 3-2.

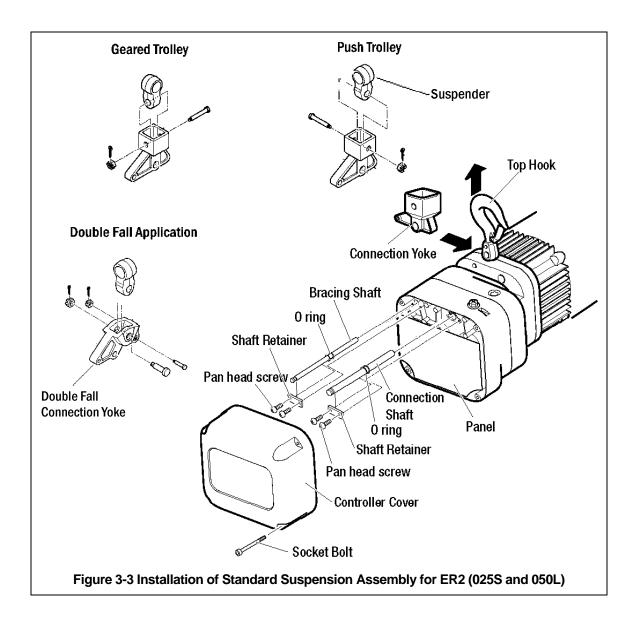


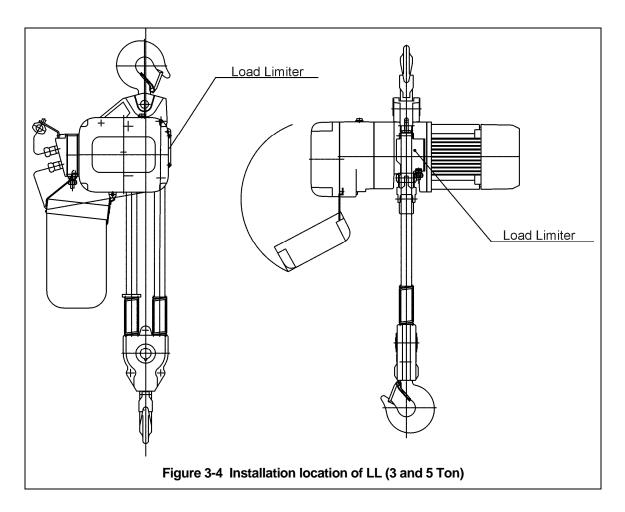


3.1.2 **3 to 5 Ton ER2/NER2** – These applications retain the standard suspension configuration. LL Suspension Plates and LL Connection Yokes are not required. The LL is installed between the hoist's Connection Yoke and the Load Chain as follows:

For 030C, follow the instruction in section 3.1.1 when removing the top hook (refer to Figure 3-1). After the removal of the top hook, follow the instruction below (beginning with step 9).

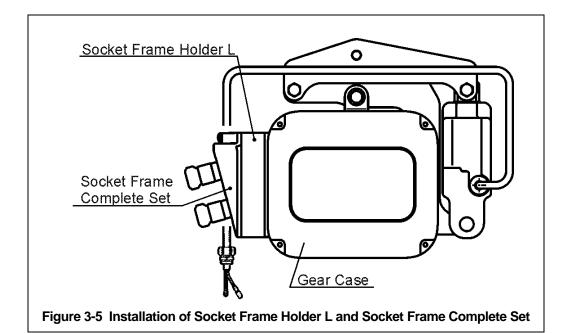
- 1) Refer to Fig. 3-3* and 3-4.
- 2) Remove the four Socket Bolts that hold the Controller Cover to the hoist body. Now the Controller Cover can be lowered and left to hang by the cover belt.
- 3) Remove the four pan head screws and the two Shaft Retainers. This will allow the Bracing Shaft and the Connection Shaft to be removed by sliding them out of the hoist body.
- 4) With the Connection Shaft and Bracing Shaft removed, the Top Hook can be removed and replaced with the appropriate Connection Yoke.
- 5) Re-insert the Connection Shaft and Bracing Shaft ensuring both pass through the Connection Yoke flange.
- 6) Fix the Connection Shaft and Bracing Shaft with their respective Shaft Retainer and pan head screws.
- 7) Install appropriate Suspender for the application, securing it to the Connection Yoke with the Yoke Bolt, Slotted Nut, and Slit Pin. Note: (See Fig. 3-3) Double Fall applications require a Chain Pin, small Slotted Nut, and small Split Pin, in addition to the Yoke Bolt, Slotted Nut, and Split Pin.
- 8) Re-install Controller Cover with the four Socket Bolts.
- 9) Remove the split pin, slotted nut and chain pin that connect the Load Chain to the Connection Yoke.
- 10) Bolt the LL to the Connection Yoke, orienting the LL Case Cover toward the hoist motor.
- 11) Connect the Load Chain to the LL using the Chain Pin, Slotted Nut and Split Pin. Make sure that the load chain is not twisted. Make sure that the Bottom Hook is not capsized (refer to Figure 3-5 and 3-6 in section 3-2 of the ER2 and NER2 Owner's Manual)
- 12) Remove the Chain Stopper from the load Chain 8 links below the LL. This Stopper is not used when the hoist is equipped with the LL. The other Chain Stopper, on the no-load end of the Load Chain, is still needed. Do NOT remove the Chain Stopper from the no-load end of the Load Chain!
- **13)** Pass the LL Cable over the hoist body on the control cover side of the suspension plate as shown in Figure 3-2. Keep the electrical component mounting Plate free and control cover open for the installation of the Socket Frame Holder L and to make the necessary electrical connections.

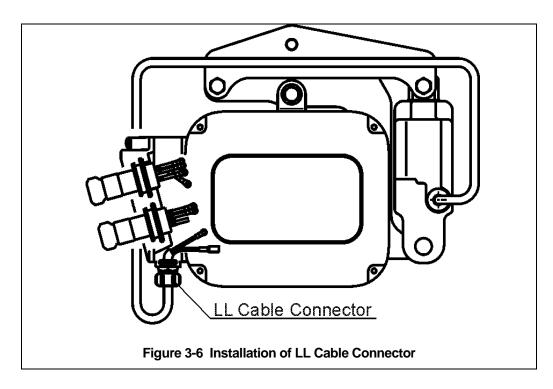




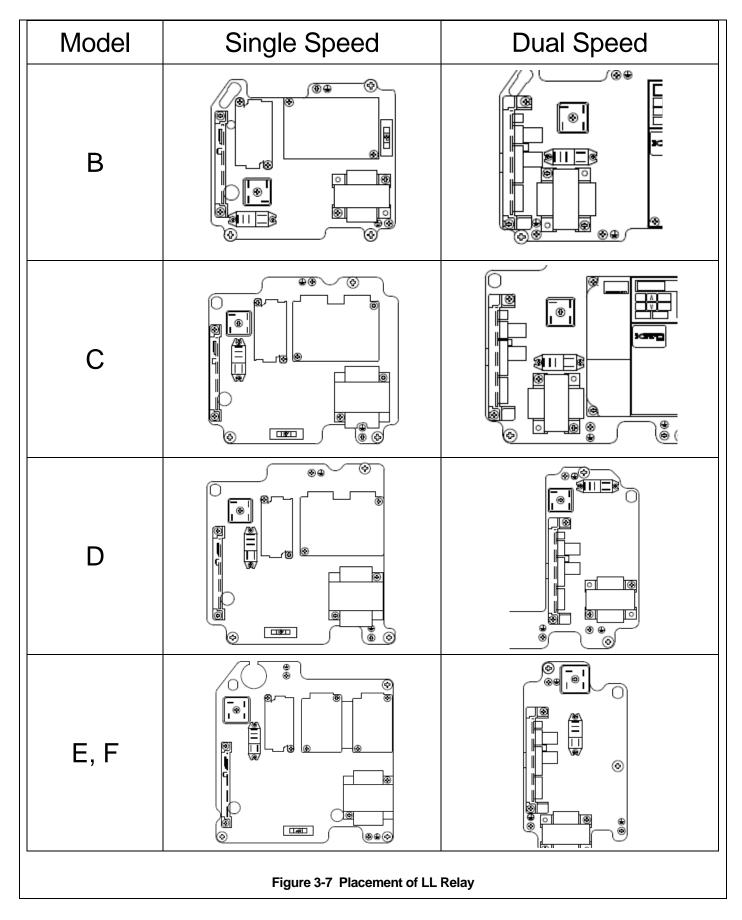
3.2 Socket Frame holder and Load Limit Relay

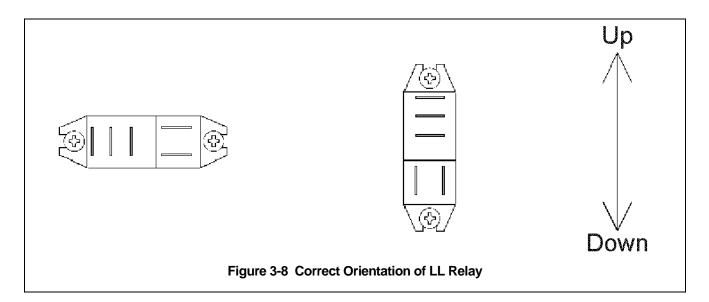
- 3.2.1 The Socket Frame Holder L mounts between the Socket Frame Complete Set and the Gear Case. Refer to Figures 3-5 and install as follows:
 - 1) Remove the Socket Frame Complete Set with 4 & 8 Pin Socket Assemblies by:
 - a) Disconnecting the leads coming from the both Socket assemblies.
 - b) Remove the socket frame mounting screws.
 - 2) Install the Socket Frame Holder L and the Socket Frame Complete Set supplied with the Load Limiter Kit. This Socket Frame Complete Set has longer leads required to make the electrical connections. Be sure to place the packing/gaskets between the Gear Case and Socket Frame Holder L, and between the Socket Frame Holder L and Socket Frame Complete Set.
 - 3) Attach the LL cable to the Socket Frame Holder L. Refer to Figure 3-6.

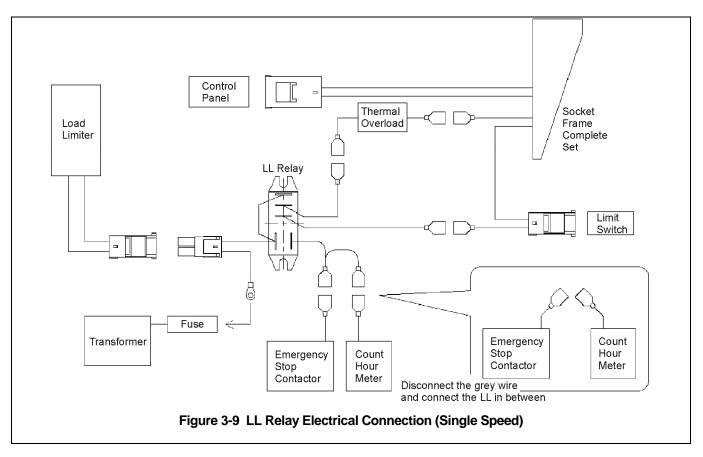


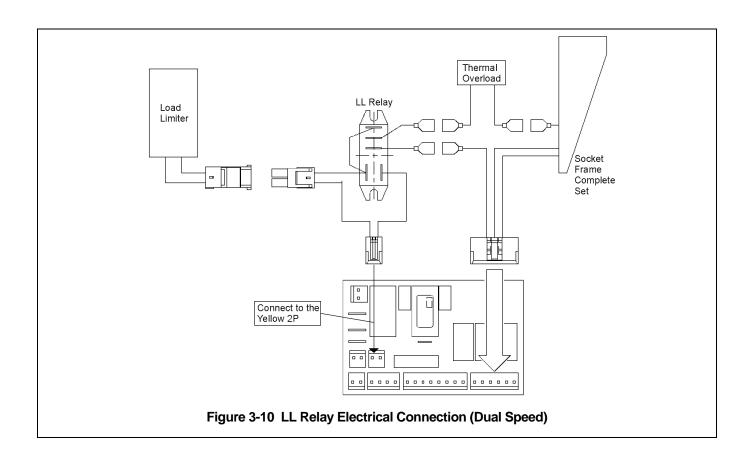


- 3.2.2 Install the Load Limiter Relay as follows:
 - 1) Refer to Figure 3-7 for the location of installation. Be sure to review Figure 3-8 for the correct orientation of LL Relay.
 - 2) Refer to Figure 3-9 or 3-10 for the electrical connection of LL Relay.









3.3 Electrical Connections

- 3.3.1 Refer to wiring diagram for ER2/NER2 71023 and 71024, provided here for basic single and dual speed hoist connections. For other applications, refer to the diagram provided with the hoist or system. Refer to figure 3-13 for installation of LL wiring diagram.
- 3.3.2 After confirming all electrical connections are made correctly, reassemble the hoist making sure that wires are not pinched.

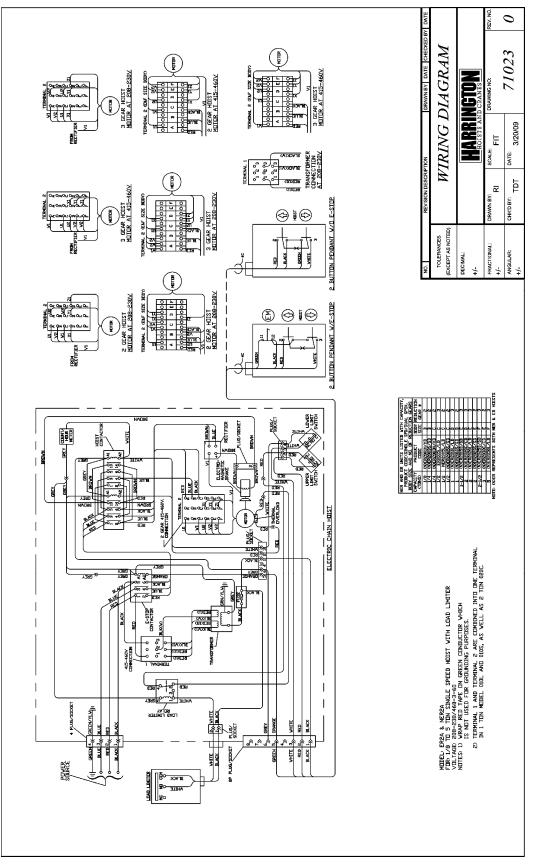


Figure 3-11 Single Speed Wiring Diagram

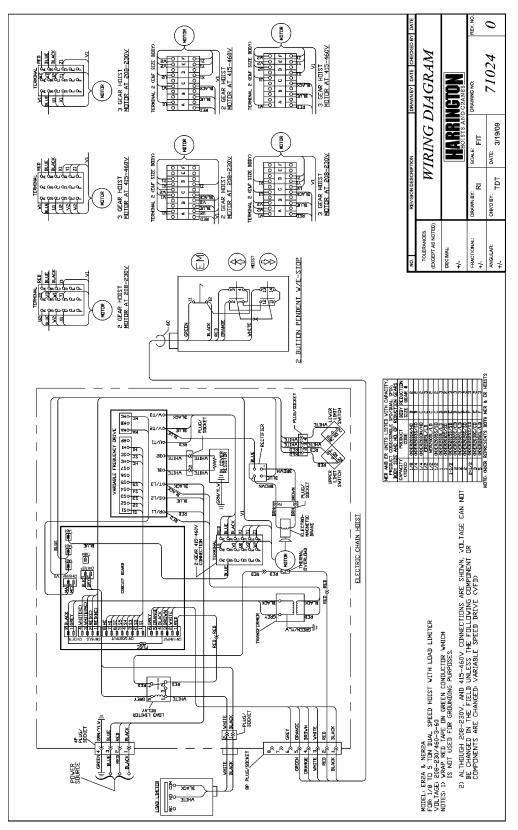
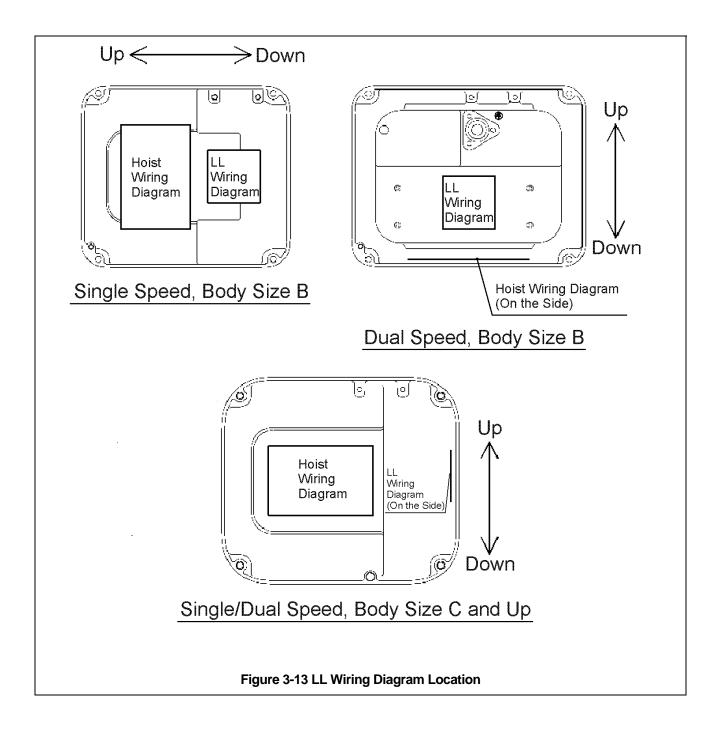


Figure 3-12 Dual Speed Wiring Diagram



3.4 Performance Test

Confirm via load testing that the LL actuates within approximately +/- 8% of its setting.

4.0 Adjustment

4.1 General:

The general sequence for adjusting is to determine the Static Set Load (SSL), then use the SSL to adjust the Load Limiter (LL).

4.2 Determine Static Set Load

4.2.1 General

The general formula for determining the SSL is

SSL = RC X SP X f

Where

RC is Rated Capacity of either LL or hoist. (see sections 4.2.2 or 4.2.3)

SP is the percentage of the hoist's rated capacity at which the LL is to actuate (Factory set at 1.15%)

f is the Dynamic Load Factor to account for small load increases due to acceleration while lifting.

4.2.2 Prior to Load Limiter installation:

If the LL is to be adjusted prior to installation on the hoist, then determine SSL using f and the LL's RC from Table 4-1.

4.2.3 After Load Limiter installation:

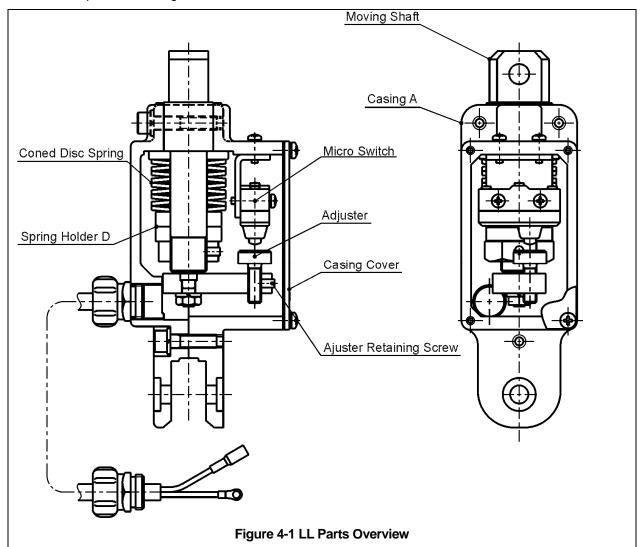
If the LL is to be adjusted after installation on to the hoist, then determine the SSL using f and the hoist's RC from Table 4-1.

Table 4-1											
Hoist		Rated C	Capacity								
Capacity Code*	Load Limiter Type	LL (Ibs.)	Hoist (Tons)	f							
001H	01H	176	1/8	1.55							
003S	03S	331	1/4	1.45							
003H	03H	375	1/4	1.64							
005L	05S	595	1/2	1.30							
005S	005	595	1/2	1.30							
010L	10S	1190	1	1.30							
010S	103	1190	I.	1.30							
015S	15M	1279	1 1/2	1.14							
020L	20S	1962	2	1.32							
020S	203	1902	2	1.52							
025S	25M	2359	2 1/2	1.27							
030C	30S	4145	3	1.09							
050L	50R	6945	5	1.10							

*Refer to ER2/NER2 Owner's Manual.

4.3 Adjust the Load Limiter

- 4.3.1 Refer to Figure 4-1.
- 4.3.2 Remove the LL's case cover.
- 4.3.3 Loosen the setscrew with a hex wrench and Rotate the adjuster clockwise to obtain a sufficient gap between the adjuster and the electrical switch plunger.
- 4.3.4 Apply the Static Set Load determined in section 4.2 above.
- 4.3.5 Rotate the adjuster counter clockwise until the electrical switch is activated or clicks to make contact. A circuit tester may be used to verify the making of contact.
- 4.3.6 Tighten the setscrew to lock the adjuster to the plunger arm.
- 4.3.7 Test the LL setting. Place a test load equivalent to the Set Point Load (RC X SP) on the floor directly beneath the hoist. Connect the load to the hoist's bottom hook such that there is no slackness in the hoist's load chain. Operate the hoist in the up direction to verify that the Load Limiter actuates and prevents the hoist from lifting the load. Readjust if necessary.



4.3.8 Replace the casing cover.

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5.0 Parts List

5.1 Internal Parts List

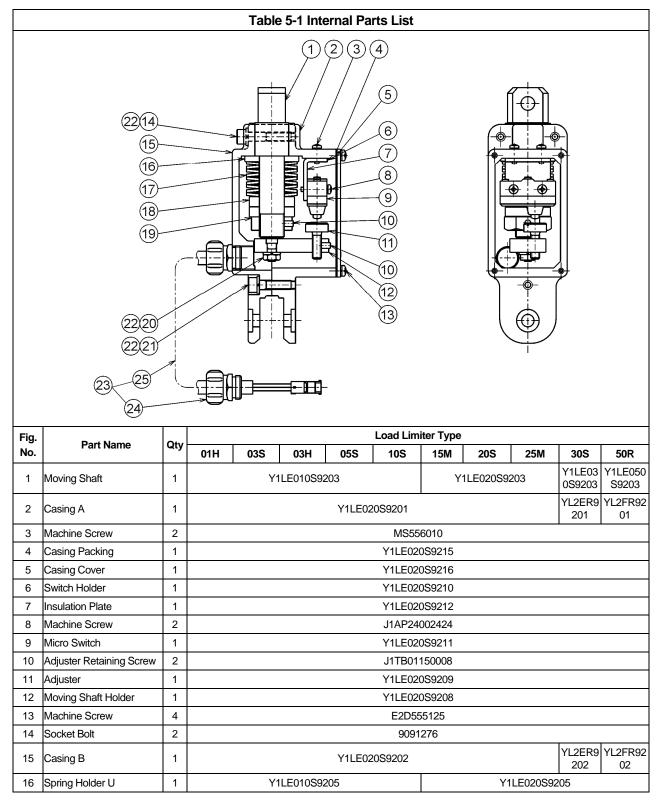
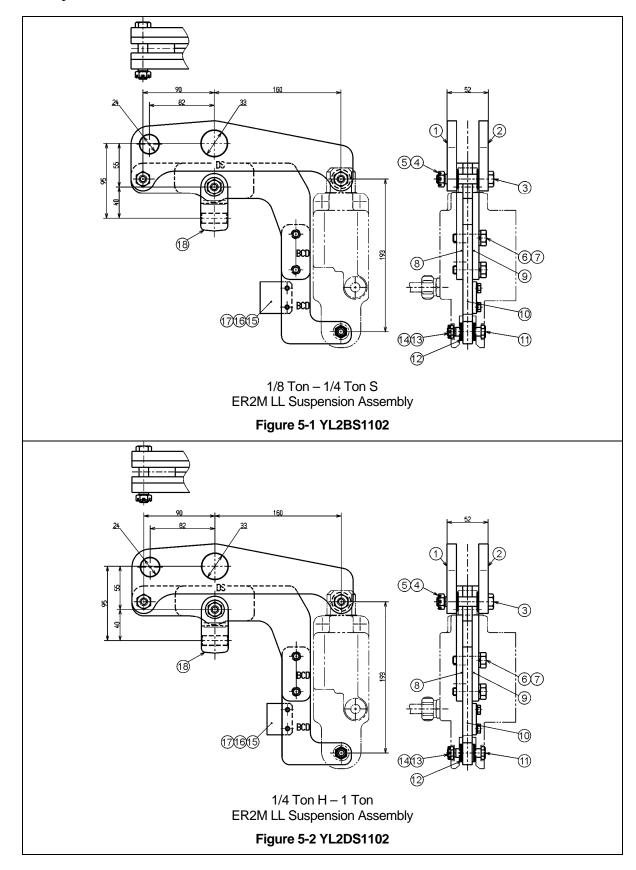
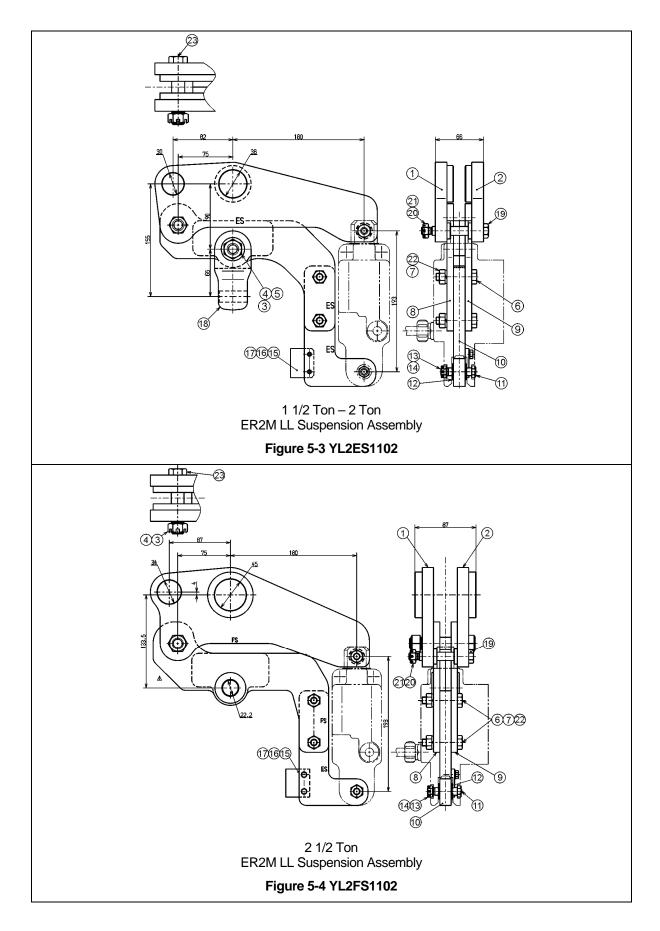


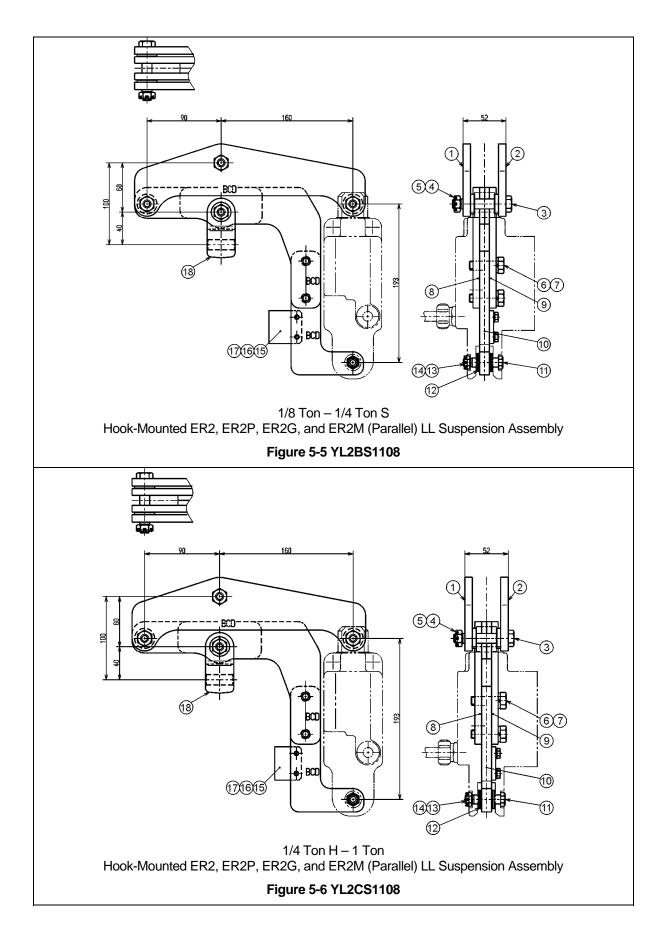
Fig.	Part Name	0.	Load Limiter Type										
No.	Part Name	Qty	01H	03S	03H	05S	10S	15M	20S	25M	Y1BE01 5C9034 Y1LE02 0S9206 07	50R	
		14	Y1	LE005S92	204								
		7				Y1LE005 S9204							
		9					Y1LE010 S9204						
		10						Y1BE01 5C9034					
17	Coned Disc Spring	8							Y1BE015 C9034				
		6								Y1BE015 C9034			
		12									Y1BE01 5C9034		
		15										Y1BE015 C9034	
		1	Y1	LE010S92	206			Y1LE02 0S9206			Y1LE02 0S9206	Y1LE050 S9206	
18	Spring Holder D	3				Y1LE010 S9206				Y1LE020 S9206			
		2					Y1LE010 S9206		Y1LE020 S9206				
19	Adjust Nut	1		Ύ	1LE010S9	207	•		Y1	LE020S92	207		
20	Nut	1					9093	424					
21	Socket Bolt	1					9091	274					
22	Spring Lock Washer	4	9012711										
23	LL Cable 2C Assembly	1	YL2CS1214 YL2ES1214										
24	Connector	2					YL1BS	\$9213					
25	LL Cable 2C	1					16	/3					

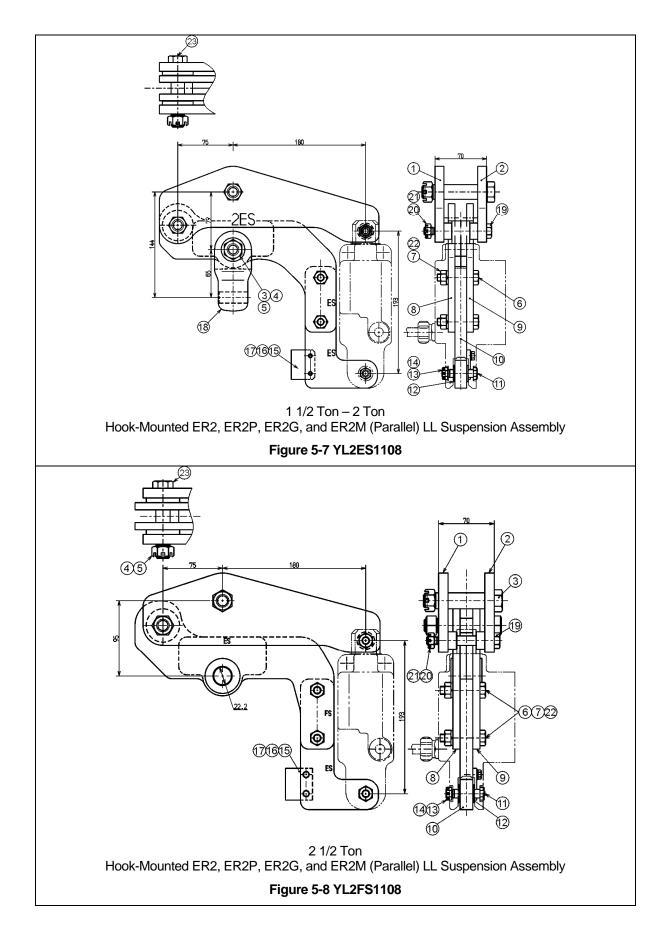
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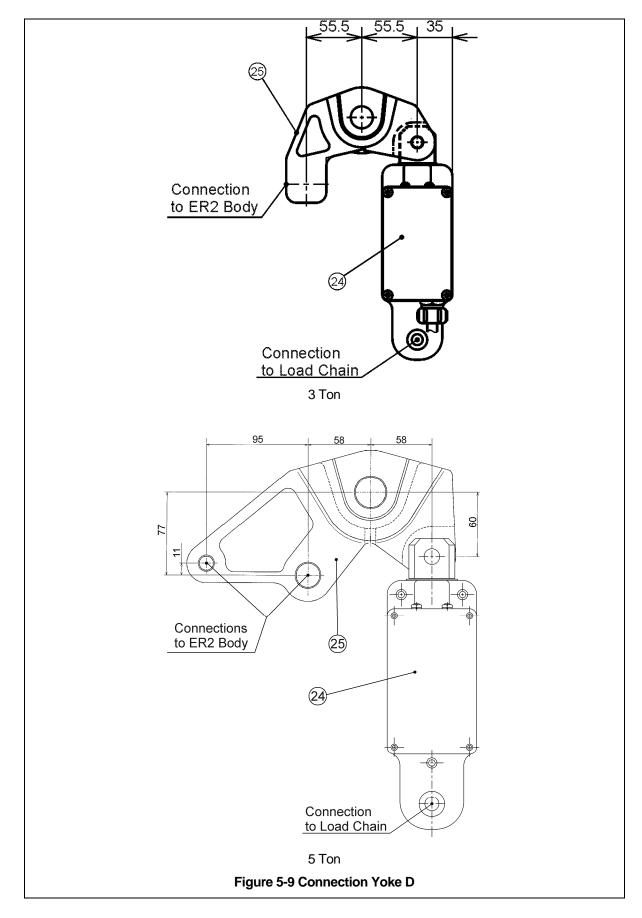
5.2 Assembly Parts List











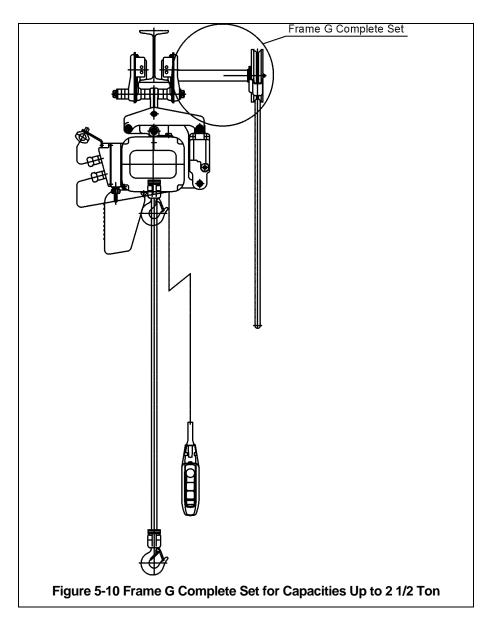
					-	Table 5-2	Assembly Parts	s List						
Fig.	Part Name	Suspension	Qty			-	H	oist Ca	apacity				-	
No.	Fait Maine	Type*	QLY	001H	003S	003H	005L/005S 010L/0	010S	015S	020L/020S	025S	030C	050L	
1	Suspension	М	1			YL2DS91	02		YL2E	S9102	YL1FS9102			
'	Plate A	H/P/G/MP	I/P/G/MP			YL2CS91	08		YL2E	S9108	YL1ES9108			
2	Suspension	М	1			YL2DS91				S9103	YL1FS9103			
	Plate B	H/P/G/MP			YL2CS9109					S9109	YL1ES9109			
		М	3	YL2C	S9111		YL1BS9111	_		-				
	Connection		1			14 40004			ER1	ES9032				
3	Yoke Bolt		4			YL1BS91	11		ED4	-00000				
		H/P/G/MP	2						ERII	ES9032	ER1ES9032			
			3			L318300	10	_			ERIES9032			
		М	2			L318300	0		ESO	38020L				
		IVI	1					_	LOO	50020L	ES088020L			
4	Slotted Nut		4			L318300	18				200000202			
		H/P/G/MP	3				-		ESO	38020L				
			2								ES088020L			
				3			9009415	-5				L		
	Split Pin	М	М	2						900)9436			
_			1								9009436			
5		H/P/G/MP	4			9009415	-5				· · · · ·			
			3						900)9436				
			2								9009436			
6	Bolt	M/H/P/G/MP	2			9093123				9093126				
7	Spring Lock Washer	M/H/P/G/MP	2				9012712							
8	Connection Yoke A	M/H/P/G/MP	1			YL2CS910)4		YL2E	S9104	YL2FS9104			
9	Connection Yoke B	M/H/P/G/MP	1			YL2CS910	05		YL2E	S9105	YL2FS9105			
10	Connection Yoke C	M/H/P/G/MP	1			YL2CS910	06			YL1ES9106	;			
11	Chain Pin	M/H/P/G/MP	1				ES041030							
12	Plain	M/H/P/G/MP	4			9012514								
	Washer	M/H/P/G/MP	2							9012514				
	Slotted Nut	M/H/P/G/MP	1				M2049020							
	Split Pin	M/H/P/G/MP	1		_	1	9009413							
	Buffer	M/H/P/G/MP	1	YL2B	S9107			YL2CS	9107					
16	Bolt Continent and	M/H/P/G/MP	2				9093304							
17	Spring Lock Washer	M/H/P/G/MP	2				9012709							
18	Connection Yoke Bolt C	M/H/P/G/MP	1			YL2CS911	15		YL2E	S9115				
19	Connection Yoke Bolt A	M/H/P/G/MP	1						Y	/1LE020S91/	12			
	Slotted Nut	M/H/P/G/MP	1							L3183008				
	Split Pin	M/H/P/G/MP	1							9009415-5				
22	Nut	M/H/P/G/MP	2							J1NA0011010	00			

Fig. No.	Part Name	Suspension Type*	Qty	Hoist Capacity										
				001H	003S	003H	005L/005S	010L/010S	015S	020L/020S	025S	030C	050L	
23	Connection	М	1							YL1ES9113				
23	Yoke Bolt B	H/P/G/MP	1							YL1ES9114				
24	Load Limiter Assembly	M/H/P/G/MP	1	YL2BH12 01	YL2BS120 1	YL2CH120 1	YL2CS120 1	YL2DS120 1	YL2EM1201	YL2ES120 1	YL2FS1201	YL2ER120 1	YL2FR120 1	
25	Connection Yoke D	M/H/P/G/MP	1									-	ŀ	

*Suspension Type: M = ER2M, H = Hook-Mounted ER2, P = ER2P, G = ER2G, MP = ER2M (Parallel) †Supplied with the hoist.

5.3 Load Limiter for ER2G

- 1. ER2G hoists with Load Limiter for 1/8 Ton to 2 1/2 ton use the extended hand wheel trolley that has the special Frame G complete set.
- 2. Load Limiter-equipped ER2G hoists for 3 and 5 Ton use the standard GT.



6.0 Warranty

All products sold by Harrington Hoists, Inc. are warranted to be free from defects in material and workmanship from date of shipment by Harrington for the following periods:

Manual Hoists & Trolleys - 2 years

Air and Electric Powered Hoists, Trolleys, and Crane Components - 1 year

Spare / Replacement Parts - 1 year

The product must be used in accordance with manufacturer's recommendations and must not have been subject to abuse, lack of maintenance, misuse, negligence, or unauthorized repairs or alterations.

Should any defect in material or workmanship occur during the above time period in any product, as determined by Harrington Hoist's inspection of the product, Harrington Hoists, Inc. agrees, at its discretion, either to replace (not including installation) or repair the part or product free of charge and deliver said item F.O.B. Harrington Hoists, Inc. place of business to customer. Customer must obtain a Return Goods Authorization as directed by Harrington or Harrington's published authorized repair center prior to shipping product for warranty evaluation. An explanation of the complaint must accompany the product. Product must be returned freight prepaid. Upon repair, the product will be covered for the remainder of the original warranty period. If it is determined there is no defect, or that the defect resulted from causes not within the scope of Harrington's warranty, the customer will be responsible for the costs of returning the product.

Harrington Hoists, Inc. disclaims any and all other warranties of any kind expressed or implied as to the product's merchantability or fitness for a particular application. Harrington will not be liable for death, injuries to persons or property or for incidental, contingent, special or consequential damages, loss or expense arising in connection with the use or inability whatever, regardless of whether damage, loss or expense results from any act or failure to act by Harrington, whether negligent or willful, or from any other reason.

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www.harringtonhoists.com

Harrington Hoists, Inc. 401 West End Avenue Manheim, PA 17545 Phone: 717-665-2000 Toll Free: 800-233-3010 Fax: 717-665-2861 Harrington Hoists - Western Division 2341 Pomona Rincon Rd. #103 Corona, CA 92880-6973 Phone: 909-279-7100 Toll Free: 800-317-7111 Fax: 909-279-7500

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