

Supplement to Lodestar Hoist Manual No. 627

The accompanying hoist is Columbus McKinnon's new **"Clean Room"** hoist which are basically V1 Lodestar Hoists Models "B", "F" & "H" furnished in either 115-1-60 or 230/460-3-60 power supplies as shown in and described in Manual No. 627, with clean room features such as stainless steel upper and lower hooks, stainless steel load chain, weatherproofing and a rugged white powder coat finish. This supplement is being supplied to provide information as well as a list of parts that are different than those listed in Manual No. 627.

Follow all safety precautions, installation instructions, operating instructions and, in general, the maintenance, inspection and troubleshooting sections of Manual No. 627. However, disregard all items from the manual that are supplied with this supplement.

Key No.	Part Description	No. Req'd.	Part No.
627-101	Motor Housing Cover Gasket (Weatherproofed Units)	1	27847
627-102	Back Frame Cover Gasket (Weatherproofed Units)	1	27848
627-109	Motor Housing Cover Screw Washer (Weatherproofed Units)	2	982251
627-110	Motor Housing Cover	1	27034
627-115	Motor Housing	1	27033
627-118	Chain Guide	2	27366
627-120	Gear Housing	1	27032
627-125	Back Frame	1	27154
627-130	Back Frame Cover	1	28025
627-131	Back Frame Cover Screw Washer (WeatherProofed Units)	3	982251
627-302	Liftwheel	1	27365
627-701	Upper Hook-Latch Type (Stainless Steel)	1	27689 (Models "B" & "F") 27688 (Model "H")
627-703	Suspension Adaptor	1	27703W (Models "B" & "F") 27013W (Model "H")
627-716	Latch Kit	1	4X1304S (Models "B" & "F") 4X1307S (Model "H")
627-763	Lower Hook Body	1	27140 (Models "B" & "F")
627-771	Lower Hook-Latch Type (Stainless Steel)	1	27367 (Models "B" & "F") 27369 (Model "H")
627-772	Stainless Washer	3	982583
627-773	Stainless Castle Nut	1	982582
627-774	Lower Hook Pin	1	985863 (Models "B" & "F") 982581 (Model "H")
627-775	Lower Hook Chain Block	1	27145 (Models "B" & "F")
627-776	Lower Hook Nut	1	985860 (Models "B" & "F")
627-777	Lower Hook Block Washer	6	985865 (Models "B" & "F")
627-860	Complete Stainless Double Reeve Lower Hook Block Assembly	1	28516 (Model "H")
627-861	Nicad Plated Sheavewheel	1	27070
627-863	Hook Block (Order in Pairs)	2	28517 (Model "H")
627-864	SHCS ¼-20 UNC-2A X 2¼ Nicad Plated	2	982577
627-864A	SHCS ¼-20 UNC-2A X 1½ Nicad Plated	1	982576
627-866	Lockwasher	3	940810
627-867	Hex Nut	3	982575